

ANALYTICAL SOLUTION OF THE HEAT-CONDUCTION  
 PROBLEM IN A BOUNDED MULTILAYER DOMAIN WITH  
 LOCAL VOLUME SOURCES IN THE LAYER

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The three-dimensional heat-conduction problem is solved for a multilayer domain with a local source in one of the layers. The numerical results of the solution are analyzed in application to the layered structure of a semiconductor integrated circuit.

In engineering we encounter structures in the form of multilayer configurations with local volume sources of heat release in one of the layers.

Typical of such structures is a semiconductor integrated circuit (IC) consisting of successive layers of silicon, silicon dioxide, silicon nitride, aluminum, etc. Other layer configurations are possible as well. Inasmuch as the performance characteristics and parameters of the elements of such systems often depend strongly on their temperature, it becomes necessary to solve the heat-conduction problem in this kind of multilayer domain. The need to solve the problem is further stipulated by the fact that currently existing thermometric methods, including infrared (IR) radiometry and heat sensors, provide information only about the surface temperature averaged over the area of geometric resolution of the corresponding method. Also, the dimensions of these areas are often greater than the dimensions of the heat sources, so that the temperature values afforded by measurements are distinctly too low.

In the present paper we solve the steady heat-conduction problem for a multilayer domain, making it possible to estimate the influence of the covering layers on the temperature of an internal source and its deviation from the value measured in an outer surface layer.

The investigated domain and adopted coordinate system are shown in Fig. 1.

The system of equations describing the temperature field in the given domain has the form

$$\Delta \theta_r = -\psi \{e[x - (\epsilon - l_1)] - e[x - (\epsilon + l_1)]\} \\
 \times \{e[y - (\eta - l_2)] - e[y - (\eta + l_2)]\} e(h - z) v(r), \\
 r = 0, 1, 2, \dots, k, \quad v(r) = \begin{cases} 1 & \text{for } r = 0, \\ 0 & \text{for } r = 1, 2, 3, \dots, k \end{cases}, \\
 \frac{\partial \theta_k}{\partial z_k} = 0 \quad \text{for } z = z_k, \tag{1}$$

TABLE 1. Temperature Distributions (°C) over Layer Boundaries

Structure	Layer	Coordinate x, mm, for y = η = ε = 1.5								
		0,3	0,6	0,9	1,2	1,3	1,35	1,40	1,45	1,50
Si—Al—SiO <sub>2</sub>	SiO <sub>2</sub>	41,2	42,2	44,3	48,9	52,6	56,0	62,8	83,8	194,8
	Al	41,2	42,2	44,3	48,9	52,6	56,0	62,8	83,7	196,6
	Si	41,2	42,2	44,3	48,9	52,6	56,0	62,8	83,7	196,6
Si—SiO <sub>2</sub> —Al	Al	41,2	42,2	44,3	48,9	52,7	56,3	63,7	85,6	139
	SiO <sub>2</sub>	41,2	42,2	44,3	48,9	52,7	56,3	63,7	85,6	139,2
	Si	41,2	42,2	44,3	48,9	52,7	56,0	62,6	83,2	208,3
Si—Al	Al	41,2	42,2	44,3	48,9	52,6	56,0	62,8	83,8	197
	Si	41,2	42,2	44,3	48,9	52,6	56,0	62,8	83,8	197,3
Si—SiO <sub>2</sub>	SiO <sub>2</sub>	41,2	42,2	44,3	48,9	52,7	56,1	62,9	84,2	216,4
	Si	41,2	42,2	44,3	48,9	52,7	56,1	62,8	84,3	218,6
Si	Si	41,2	42,2	44,3	49	52,7	56,1	62,8	84,4	219,2

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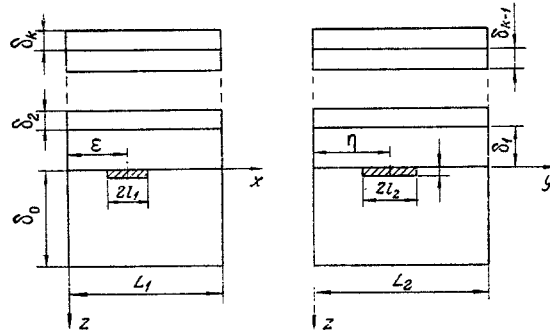


Fig. 1. Multilayer domain (the height of the hatched zone is  $h$ ).

$$\frac{\partial \theta_0}{\partial z_0} = -\frac{\text{Bi}}{L_1} \theta_0 \text{ for } z = \delta_0,$$

$$\theta_{i+1} = \theta_i, \quad \lambda_{i+1}^0 \frac{\partial \theta_{i+1}}{\partial z} = \lambda_i^0 \frac{\partial \theta_i}{\partial z} \text{ for } z = z_i,$$

$$z_i = -\sum_{j=1}^i \delta_j, \quad i = 0, 1, 2, \dots, k, \quad z_0 = 0.$$

We subject the system (1) to a finite integral transformation with kernel

$$K_{mn}(x, y) = A_m B_n \cos \lambda_m x \cos \lambda_n y,$$

where  $A_0 = 1/\sqrt{L_1}$ ,  $A_m = \sqrt{2}/L_1$ ,  $B_0 = 1/\sqrt{L_2}$ ,  $B_n = \sqrt{2}/L_2$ ,  $\lambda_m = m\pi/L_1$ ,  $\lambda_n = n\pi/L_2$ ,  $m, n = 0, 1, 2, \dots, \infty$ .

The transform of system (1) has the form

$$\frac{d^2 \theta_{r mn}}{dz^2} - \lambda_{mn}^2 \theta_{r mn} = -\Psi_{mn} e^{(h-z)v(r)},$$

$$d\theta_{h mn}/dz = 0 \text{ for } z = z_h,$$

$$\frac{d\theta_{0 mn}}{dz} = -\frac{\text{Bi}}{L_1} \theta_{0 mn} \text{ for } z = \delta_0, \tag{2}$$

$$\theta_{(i+1) mn} = \theta_{i mn}, \quad \lambda_{i+1}^0 \frac{d\theta_{(i+1) mn}}{dz} = \lambda_i^0 \frac{d\theta_{i mn}}{dz} \text{ for } z = z_i,$$

where

$$\theta_{r mn}(z) = \int_0^{L_1} \int_0^{L_2} \theta_r(x, y, z) K_{mn}(x, y) dx dy,$$

$$\Psi_{mn} = \frac{4\psi A_m B_n}{\lambda_m \lambda_n} \cos \lambda_m \varepsilon \sin \lambda_m l_1 \cos \lambda_n \eta \sin \lambda_n l_2,$$

$$\Psi_{m0} = \frac{4\psi A_m B_0 l_2}{\lambda_m} \cos \lambda_m \varepsilon \sin \lambda_m l_1,$$

$$\Psi_{0n} = \frac{4\psi A_0 B_n l_1}{\lambda_n} \cos \lambda_n \eta \sin \lambda_n l_2,$$

$$\Psi_{00} = 4\psi A_0 B_0 l_1 l_2, \quad \lambda_{mn} = \sqrt{\lambda_m^2 + \lambda_n^2}.$$

The solution of system (2) at  $z = z_r$  is

$$\theta_{r mn}(z_r) = \frac{\Psi_{mn}}{\lambda_{mn}^2} R(m, n) \alpha_r(m, n),$$

$$\theta_{r 00}(z_r) = \Psi_{00} h \left( \delta_0 + \frac{L_1}{\text{Bi}} - \frac{h}{2} \right), \tag{3}$$

where

$$R(m, n) = \frac{1 - \operatorname{ch} \lambda_{mn} h + G(m, n) \operatorname{sh} \lambda_{mn} h}{\sigma_k + \frac{G(m, n)}{\lambda_0^0} \gamma_k},$$

$$\alpha_r(m, n) = \frac{\sigma_{k-r}}{\prod_{i=0}^r \operatorname{ch} \lambda_{mn} \delta_i}, \quad G(m, n) = \frac{\lambda_{mn} + \frac{\operatorname{Bi}}{L_1} T}{\lambda_{mn} T + \frac{\operatorname{Bi}}{L_1}},$$

$$T = \operatorname{th} \lambda_{mn} \delta_0, \quad T_i = \operatorname{th} \lambda_{mn} \delta_i, \quad i = 1, 2, 3, \dots, k,$$

$$\sigma_0 = \sigma_1 = 1, \quad \sigma_i = \sigma_{i-1} + \frac{T_{k+1-i}}{\lambda_{k+1}^0} \sum_{j=2}^i \lambda_{k+2-j}^0 T_{k+2-j} \sigma_{j-2},$$

$$\gamma_0 = 0, \quad \gamma_1 = \lambda_k^0 T_k, \quad \gamma_i = \gamma_{i+1} + \lambda_{k+1-i}^0 T_{k+1-i} \left( 1 + \sum_{j=2}^i \frac{T_{k+2-j}}{\lambda_{k+2-j}^0} \gamma_{j-2} \right)$$

for  $i = 2, 3, 4, \dots, k$ .

The inverse transform of (3) takes the form

$$\begin{aligned} \theta_r(x, y, z_r) &= A_0 B_0 \psi_{00} h \left( \delta_0 + \frac{L_1}{\operatorname{Bi}} - \frac{h}{2} \right) + \sum_{m=1}^{\infty} \frac{A_m B_0 \psi_{m0}}{\lambda_m^2} R(m, 0) \\ &\times \alpha_r(m, 0) \cos \lambda_m x + \sum_{n=1}^{\infty} \frac{A_0 B_n \psi_{0n}}{\lambda_n^2} R(0, n) \alpha_r(0, n) \cos \lambda_n y \\ &+ \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} \frac{A_m B_n \psi_{mn}}{\lambda_{mn}^2} R(m, n) \alpha_r(m, n) \cos \lambda_m x \cos \lambda_n y. \end{aligned} \quad (4)$$

As an example for numerical computation, we consider a three-layer structure ( $k=2$ ) corresponding to a semiconductor IC of the MOS (metal - oxide - semiconductor) transistor type, viz., silicon - silicon dioxide - aluminum (Si - SiO<sub>2</sub> - Al).

A volume source is situated in the silicon layer at the Si - SiO<sub>2</sub> interface. To estimate the influence of the layers of the structure on the source temperature we carry out a parallel investigation of other layer configurations, including single- and double-layer structures. We obtain the estimate for dimensions consistent with a real IC.

The thermophysical properties used below for SiO<sub>2</sub> and Al are taken from [1], and those for silicon from [2].

The input data for the numerical computation are

$$\begin{aligned} L_1 = L_2 = 3 \cdot 10^{-3} \text{ [m]}, \quad l_1 = l_2 = 2 \cdot 10^{-5} \text{ [m]}, \quad h = 1 \cdot 10^{-8} \text{ [m]}, \quad \varepsilon = \eta = L_1/2, \\ \lambda_0^0 = 80 \text{ [ W/m} \cdot \text{°K ]}, \quad \delta_0 = 3 \cdot 10^{-4} \text{ [m]}, \quad \lambda_1^0 = 2 \text{ [ W/m} \cdot \text{°K ]}, \quad \delta_1 = 3 \cdot 10^{-6} \text{ [m]}, \\ \lambda_2^0 = 210 \text{ [ W/m} \cdot \text{°K ]}, \quad \delta_2 = 1.2 \cdot 10^{-6} \text{ [m]}, \quad P = 1 \text{ [W]}, \end{aligned}$$

where  $\lambda_0^0$  and  $\delta_0$  are the thermal conductivity and thickness of the Si layer,  $\lambda_1^0$  and  $\delta_1$  are the same for the SiO<sub>2</sub> layer, and  $\lambda_2^0$  and  $\delta_2$  are the same for the Al layer.

The results of the computations for  $\operatorname{Bi}=0.1$ , executed on a BÉSM-6 digital computer, are summarized in Table 1. The temperature increases are calculated for coordinates  $0 < x \leq \varepsilon$  and  $y = \eta$  at the boundaries of one-, two-, and three-layer structures for various layer configurations.

It is evident from the table that the SiO<sub>2</sub> layer has scarcely any detectable influence on the temperature of the source in a two-layer structure. In the three-layer structure Si - SiO<sub>2</sub> - Al the source temperature is somewhat lower (about 5%) than in the absence of covering layers. The temperatures of the faces of SiO<sub>2</sub> and Al in this structure practically coincide, but they are much lower (about 36%) than the source temperature for the case of a single-layer Si structure. Thus, experimental measurements of the source temperature from a top layer of aluminum will yield diminished results.

In the structures Si - Al and Si - Al - SiO<sub>2</sub> the source temperature scarcely differs from the temperatures of the layers above the source; i.e., with good geometric resolution of the experimental method measurements

over the surface above the source will yield sufficiently precise information. The source temperature in this case is  $\approx 10\%$  lower than for the single-layer Si structure.

The foregoing results confirm the legitimacy of simplified calculations neglecting the influence of the layers and treating the heat-conduction problem in the crystal of a semiconductor IC as in a homogeneous Si domain. Experiments on the source temperature from the surface of an IC having an Si-SiO<sub>2</sub>-Al structure yield excessively low results.

Analogous calculations of the temperatures on the faces of the structure Si-SiO<sub>2</sub>-Al for  $Bi = 0.75 \cdot 10^{-3}$  show that the external heat-transfer rate has virtually no effect on the relief of the temperature field.

#### NOTATION

$\Delta = \partial^2/\partial x^2 + \partial^2/\partial y^2 + \partial^2/\partial z^2$ , Laplace operator;  $\theta_r(x, y, z) = T_r(x, y, z) - T_{me}$ ;  $T_r(x, y, z)$ , temperature in the  $r$ -th layer;  $T_{me}$ , temperature of medium;  $\lambda_i^0$ ,  $\delta_i$ , thermal conductivity and thickness of  $i$ -th layer;  $\psi = P/\lambda_0^0 V$ ;  $P$ , power of local source;  $V = 2l_1 \times 2l_2 \times h$ ;  $e(x)$ , unit Heaviside function;  $\alpha$ , heat-transfer coefficient;  $\varepsilon, \eta$ , center coordinates of source;  $k$  number of layers covering the source.

#### LITERATURE CITED

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#### SOLUTION OF THE UNSTEADY HEAT-CONDUCTION EQUATION IN AN INHOMOGENEOUS MEDIUM

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The solution of an unsteady two-dimensional heat-conduction problem in an inhomogeneous medium is investigated by using differential operators.

If there are no heat sources or sinks within a body, the unsteady two-dimensional heat-conduction problem is described by the equation

$$c\gamma \frac{\partial T}{\partial t} = \lambda \left( \frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} \right) + \frac{\partial \lambda}{\partial x} \frac{\partial T}{\partial x} + \frac{\partial \lambda}{\partial y} \frac{\partial T}{\partial y}, \quad (1)$$

where the thermal conductivity  $\lambda = \lambda(x, y)$ , the density  $\gamma = \gamma(x, y)$ , and the specific heat  $c = c(x, y)$  are given functions of the coordinates  $x$  and  $y$ .

We seek the solution of Eq. (1) which satisfies appropriate boundary conditions [1] and has the form

$$T = \tau(t) \Psi(x, y). \quad (2)$$

Substituting (2) into (1) and introducing the separation of variables parameter  $-\nu^2$ , we obtain the two equations

$$\frac{d\tau}{dt} = -\nu^2 \tau; \quad (3)$$

$$\Delta \Psi + \frac{1}{\lambda} \text{grad } \Psi \text{ grad } \lambda + \frac{c\gamma\nu^2}{\lambda} \Psi = 0, \quad (4)$$

where  $\Delta$  is the two-dimensional Laplacian.

Hence it follows that the solution of Eq. (1) can be written in the form